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ಕರ್ನಾಟಕ ರಾಜ್ಯ ಮಾಲಿನ್ಯ ನಿಯಂತ್ರಣ ಮಂಡಳಿ
Karnataka State Pollution Control Board

“ಪರಿಸರ ಭವನ”, 1 ರಿಂದ 5ನೇ ಮಹಡಿಗಳು, ನಂ. 49, ಚರ್ಚ್ ಸ್ಟ್ರೀಟ್, ಬೆಂಗಳೂರು - 560 001, ಕರ್ನಾಟಕ ರಾಜ್ಯ, ಭಾರತ
“Parisara Bhavan”, 1st to 5th Floor, # 49, Church Street, Bangalore - 560 001, Karnataka State, India

NO. KSPCB/ CEO-2(NEIA-BNG) /CEPI /Map /2019-20/ 6282 Date: 02 MAR 2020

To,

The Member Secretary,
Central Pollution Control Board,
Parivesh Bhavan, East Arjun Nagar,
New Delhi-110032

Sir,

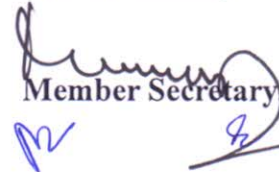
Sub: Submission of Action Plan as per Hon'ble NGT order in the matter of
O.A.1038/2018 (CEPI matter)– reg.

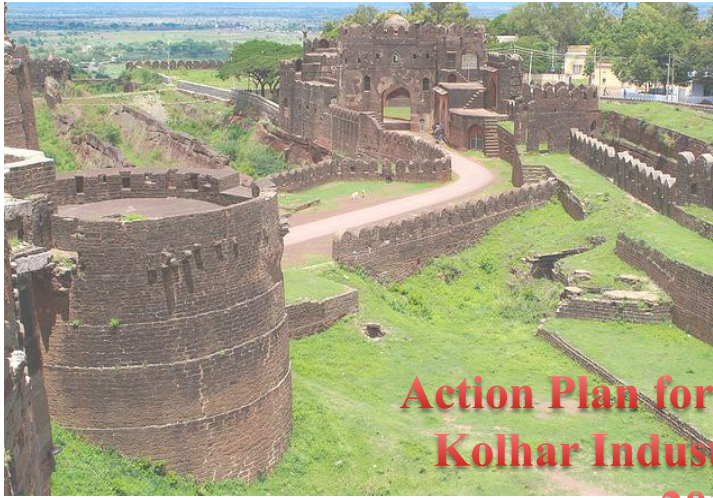
Ref: CPCB/IPC-VII/CEPI/NGT Order/2019/12069, dated: 19.02.2020.

With reference to above Hon'ble NGT(PB) order and CPCB letter dated:19.02.2020, please find herewith enclosed the map of core area and 5 km impact area around the core area pertaining to Peenya, KIADB industrial Area, Jigani, Anekal Taluk, Bengaluru and Bidar CPA/SPA clusters of Karnataka.

This is for kind information

Yours faithfully,


Member Secretary



**Action Plan for Severely Polluted
Kolhar Industrial Area, Bidar
2018-19**

**KARNATAKA STATE POLLUTION CONTROL BOARD
REGIONAL OFFICE, BIDAR
PLOT NO. 42 (B2), NAUBAD INDUSTRIAL AREA
BIDAR- 585402**



1. Ministry of Environment, Forest & Climate Change (MoEF&CC), Govt. of India in association with Central Pollution Control Board (CPCB), Delhi and Indian Institute of Technology (IIT), New Delhi have carried out an environmental assessment of industrial clusters across the country based on Comprehensive Environmental Pollution Index (CEPI) with the aim of identifying polluted industrial clusters & prioritizing planning needs for intervention to improve the quality of environment in these industrial clusters and the nation as a whole. The assessment so carried out has been documented in the form of a report entitled 'Comprehensive Environmental Assessment of Industrial Clusters'. As part of this assessment, 88 industrial areas/ clusters were covered.
2. As per Ministry of Environment, Forest & Climate Change, Govt. of India vide office Memorandum No.J-11013/5/2010-1A.II(I) dtd:13.01.2010 has declared Kolhar Industrial Area in Bidar outskirts, in Karnataka as **Severely polluted area with CEPI score of 67.64.**

| No | Industrial area/ cluster | Air | Water | Land | CEPI |
|----|--|-------|-------|------|----------------|
| 1 | Kolhar Industrial Area, Bidar (Karnataka). | 58.75 | 49 | 44 | 67.64 (Old) |

Note : Ac - Air Critical : Ws - Water Severe : Ls - Land Severe

3. Location & Geographical Area

The Bidar district is located in the northern most part of the Karnataka with a geographical area of 5460 sq.km. It lies between 17°35' and 18°29' North latitude and 76°41' to 77°39' East longitude.

4. The southern half of the district is a high plateau about 715 m above mean sea level and is well drained.

5. A Forest area of Bidar division is having 43,592 ha. of forest area including Reserve forests, Protected forests and Unclassified forests. This forest area is about 8.5% of total geographical extent of the district.

6. The average annual precipitation at Bidar is 847 mm with most of the rainfall received during the monsoon season. The variation in rainfall from year to year is large and the district is prone to drought.

7. Ground water - An artesian borewell that has lost its natural flow at Hallikhed (K) in Humnabad taluk of the district has thrown light on the consequences of depleting water table.

8. Eco-geological features - There is no ecological area located in the cluster (within the industrial area). However, there are some social and virgin forest in the surroundings of Bidar city, The Kolhar Industrial Area is located 4 Km from Bidar city.

9. Major water bodies - The major source of water to Bidar district is River Manjra which is at a distance of about 10 km away from Kolhar industrial area, Nizampur tank is being located about 1 to 1.5 km from the industrial cluster.

10. **Bidar Air Force Station**

Air Force Station, [Bidar](#) is one of the Premier Flying Training establishments of the [Indian Air Force](#). It is home for the second biggest training centre in the country.

11. Industrial Area- There are four industrial Areas in Bidar District 1.Naubad Industrial Area (NIA) 2.Kolhar Industrial Area (KIA) 3.Humnabad Industrial Area (HIA) 4.Basavakalyan Industrial Area

KSPCB/CPCB has identified industries based on the pollution potential as such; different categories of industries viz., 17 categories, Red, Orange and Green category of industries are located in above said industrial areas. Majority of Pharmaceutical industries are located in this Kolhar industrial area, which are categorized as highly pollution potential as per the provisions of law.

12. The Bidar city is having a population of about 2, 11,944 (2011 census) and about 3% of the total Bidar population comes under impact zone of KIA

Kolhar Industrial Area Location Map



Map of Kolhar Industrial Area

Existing Infrastructure Facility In The Area

| Sl No. | Facility | Remarks |
|--------|--|---|
| 1 | <p>1. Water Supply from KIADB (agency for supply of water)</p> <p>1. Water Supply from other sources.</p> | <p>Nil</p> <p>But the KIADB has made provision to tap 1MLD of water from corporation intake of Bidar city for which water supply line is made and industries are permitted to tap this water.</p> <p>a) Captive ground water. b) Through outside tankers.</p> |
| 2 | Sewerage system | UGD not provided by KIADB. |
| 3 | Common Sewage treatment plant | They have a proposal to complete before December 2019 for Kolhar Industrial Area to the CETP Plant. |
| 4 | Common Effluent treatment Plant | At present there is no common effluent treatment plant in the Kolhar Industrial Area. KIADB has proposed a CETP of capacity 1.2MLD which is proposed to be completed December 2019 vide KIADB letter No.KIADB/DO/KLB/1177/2018-19 dtd. 06/03/2019 by Development Officer, Kalaburagi. |
| 5 | Hazardous waste disposal facility | Nil. At present the Hazardous wastes generated by industries operating in Kolhar Industrial Area is being handed over to M/s Ramky Enviro Services(TSDF), Dabaspeta, Nelamangala Tq. Bangalore Rural District and M/s Mother Earth in Bangalore with due acknowledgement to KSPCB. |

| | | |
|----|--|---|
| 6 | Hazardous waste collection common facility | Nil |
| 7 | Captive Incinerator | Nil |
| 8 | Common incinerator | Nil |
| 9 | Common Bio-Medical Waste Disposal Facility | One Hospital is located within the impact area(Dr. Ragate's Health services) they are giving it to CBMWTF at Bidar. |
| 10 | Common Municipal Solid Waste Disposal Facility | Nil for industrial area but Kolhar village waste is taken by Bidar municipality for treatment and disposal. |
| 11 | Common e-waste Collection & Disposal Facility | There is no e-waste collection in Industrial Area, but e-waste after its period is given to registered KSPCB recyclers in Bangalore |
| 12 | a)Online Ambient Air Quality Monitoring Station b) Ambient Air Quality Monitoring Station | Nil, However, online CAQMS stations are required to be provided in the industrial area 1—Maintained by KSPCB at city level under NAMP. |
| 13 | Hospital facility | There is one small Health Care Establishment (Dr. Ragate's Health services) which has been provided for employees of the industrial cluster. |
| 14 | Fire Station | Nil |
| 15 | Parks | Nil |
| 16 | Hotel with lodging facility | Nil |

The study area has the following status.

| Category | Industry classification & numbers | | | Total No. of Industries | No of Operating Industries |
|----------|-----------------------------------|--------|-------|-------------------------|----------------------------|
| | Large | Medium | Small | | |
| Red | 7 | 9 | 67 | 83 | 15 |
| Orange | 2 | 1 | 37 | 40 | 15 |
| Green | 0 | 2 | 62 | 64 | 14 |
| Total | 9 | 12 | 166 | 187 | 44 |

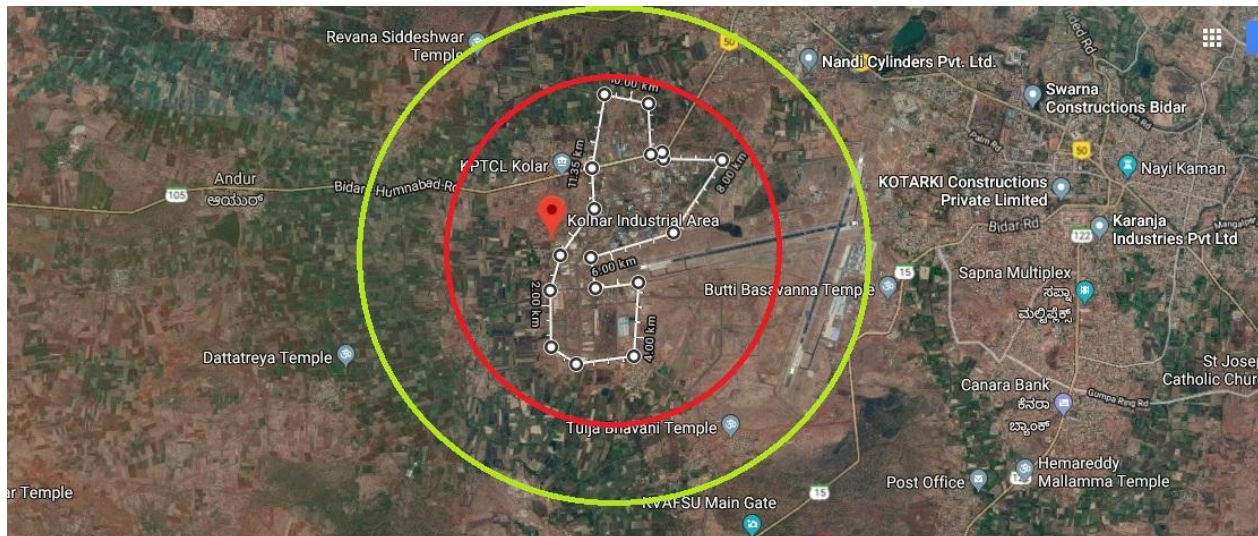
The above table reveals that there are 16 Large & Medium Red category industries and 03 Large & Medium Orange category industries in the study area and 67 & 37 Small Red & Orange category industries respectively which are significant from pollution point of view. The major activities are Pharmaceutical, Drug and Drug Intermediates, Tyre Pyrolysis, Reprocessing of used oil, Electroplating(closed) and Pharmaceutical Formulation units. There are 17 category highly polluting & grossly polluting industries in the study area viz.. Pharmaceuticals and Bulk Drugs, etc..

List of Bulk Drug and Pharmaceutical industries in Kolhar industrial area are enclosed as **ANNEXURE- 1**

There are **83** Red category industries (7-Large Red, 9-Medium Red & 67-Small Red) in Kolhar Industrial Area. The details of the same are enclosed in **ANNEXURE-2**

Orange and Green category industries - There are **40 Orange** Category industries & most of the industries are engaged in Pharmaceutical Formulation, Vegetable Oil refinery, Cattle Feed & Poultry Feed, Oil Mill, Plastic granules, Reprocessing of used oils and waste oils and Plastic units covered under Plastic Rules, 2011. There are 64 **Green Category** industries. Most of the industries are engaged in Mineralized drinking Water plants, Plastic Product, Cement Block Products, Corrugated box and Dall Mills etc., The details of other category industries are enclosed in **ANNEXURE-3**

Digitized Map with Demarcation of Geographical Boundaries and Impact Zones



Google Image of the Study Area

12. The Kolhar Industrial Area and its 2 km surrounding impact zone is having a total population of about 5500.

Major Water Bodies (Rivers, Lakes, Ponds, etc.):

| Sl No | Major Water Bodies | Remarks |
|--------------|---------------------------|---|
| 1 | River | Manjra River at a distance of 11.5Km from Kolhar Industrial Area towards North. Karanja River at a distance of 10Km from Kolhar Industrial Area towards West. |
| 2 | Lakes | Nil |
| 3. | Ponds/ Tanks | Nizampur Tank at a distance of 1Km towards North West of Kolhar IA, Phase-I & Bellura Tank at distance of 2 Kms towards North of Kolhar IA, Phase-I |

14. The surface runoff from the industrial area during rainy season are leading to the **Nizampur and Bellur Tank**. Accordingly, the KSPCB is monitoring the water quality in the said tank under National Water Monitoring Programme (NWMP). Further, the Board has also conducted Ground water monitoring from Borewells and openwells in the study area and the analysis report reveals that Turbidity, TDS, Sulphates, Cholrides are exceeding the standards prescribed by IS14001 and comparatively on increased over the years 2002 to till date viz TDS, Sulphate and Chloride.

The details industries water consumption and generation of sewage & trade effluent.

| Industry classification & category | Total No. of industries | Total Water consumption quantity in KLD | | Total effluent generation quantity in KLD | |
|------------------------------------|-------------------------|---|--------------------|---|----------------|
| | | Domestic Purpose | Industrial Purpose | Sewage effluent | Trade effluent |
| Large Red | 7 | 63.0 | 508.4 | 53.2 | 236.6 |
| Medium & Small Red | 76 | 85.4 | 603.5 | 61.9 | 228.8 |
| Total | 83 | 148.4 | 1111.9 | 115.1 | 465.4 |

The details of Bar Chart are shown below.

•Open well In front of M/s Satwik Drugs, KIA, Bidar

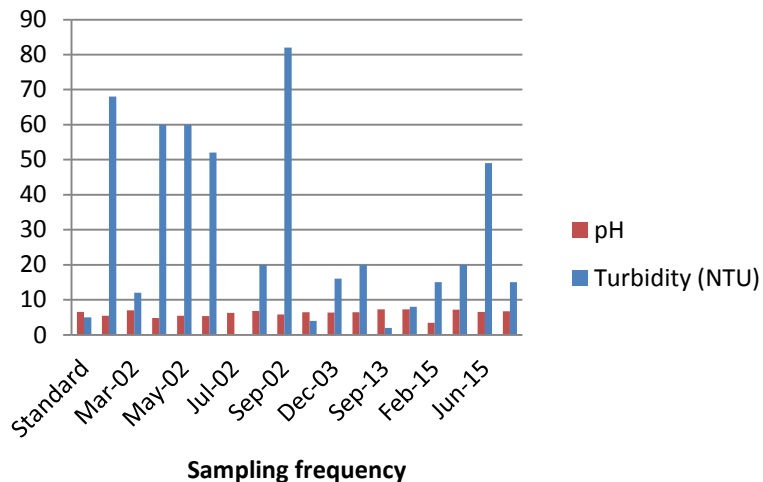


Figure 1: pH and Turbidity

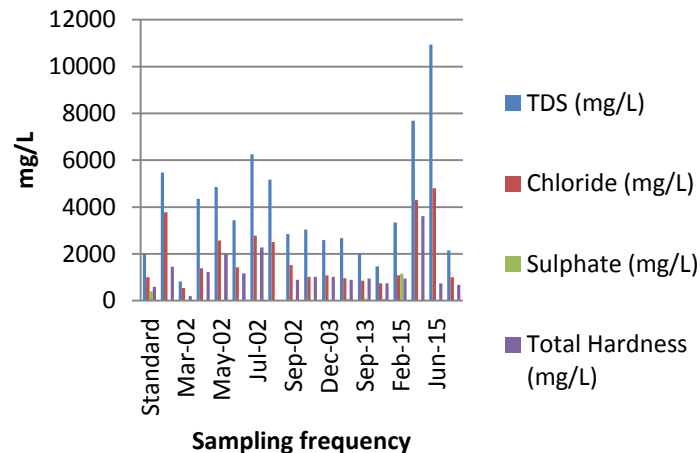


Figure 2: TDS, Chloride, Sulphate and Total hardness

Open well behind M/s Lime Light, KIA, Bidar

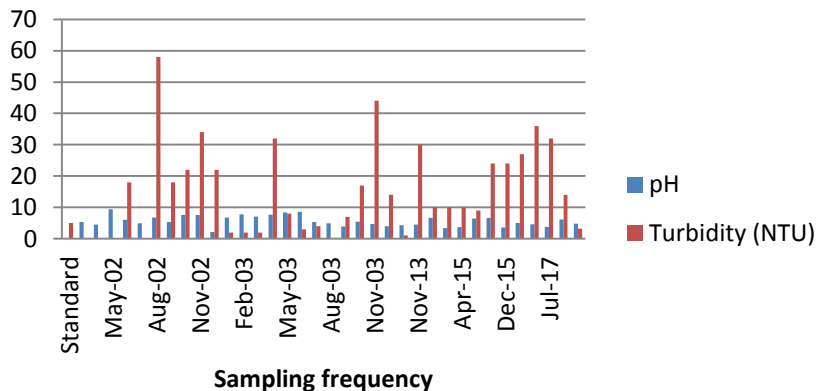


Figure 3: pH and Turbidity

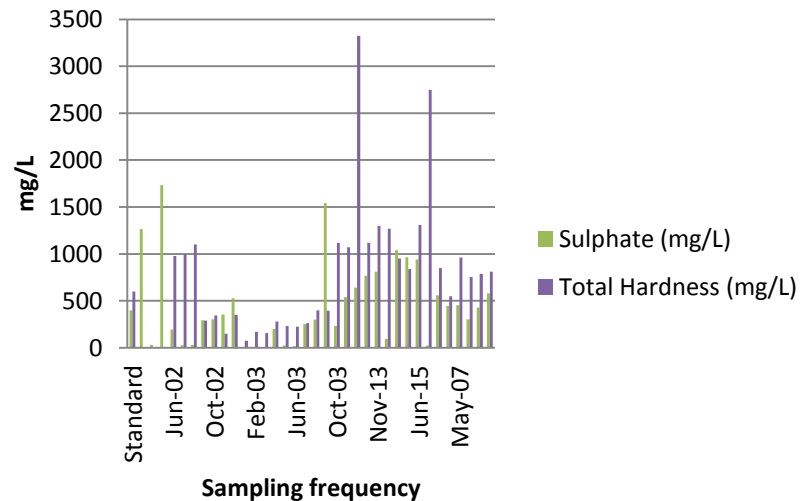


Figure 4: Sulphate and Total hardness

Open well near M/s Vivimed Labs, KIA, Bidar

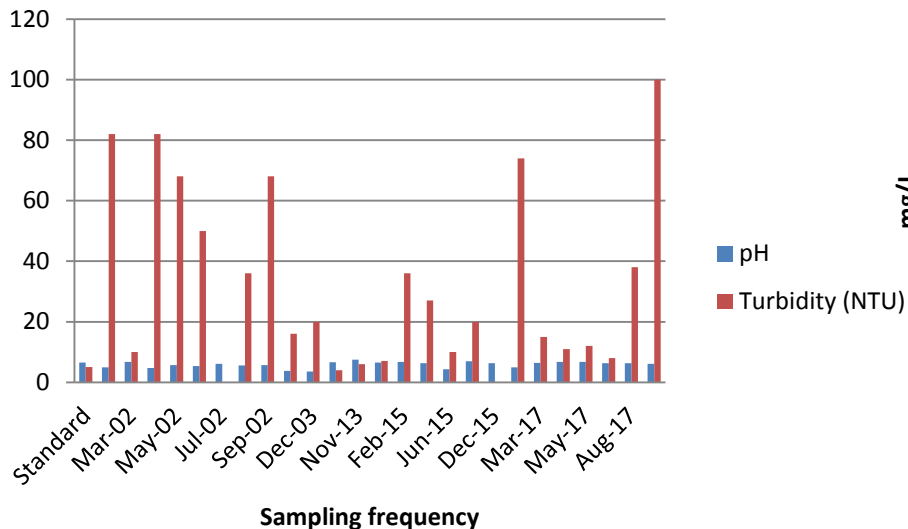


Figure 6: pH and Turbidity

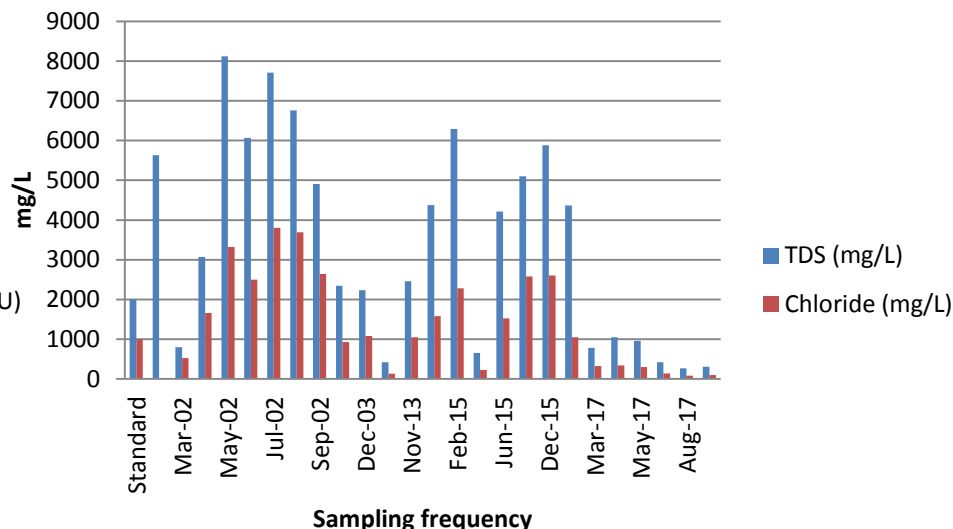


Figure 7: TDS and Chloride

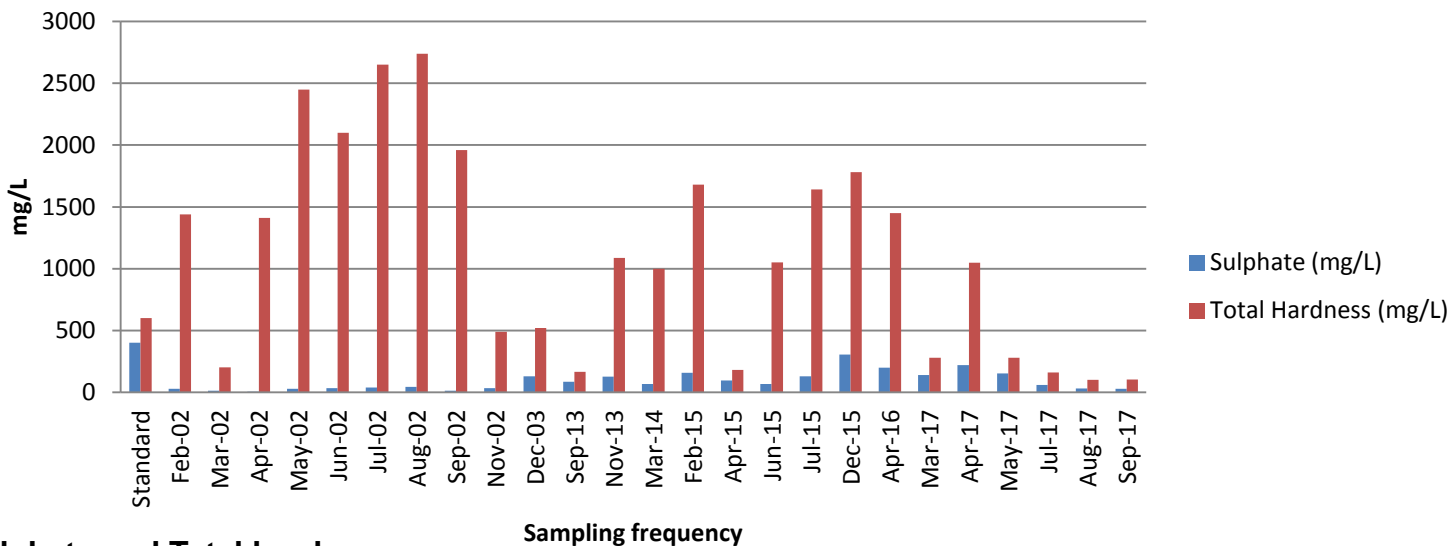


Figure 8: Sulphate and Total hardness

Open well at M/s Bidar Pipes, KIA, Bidar

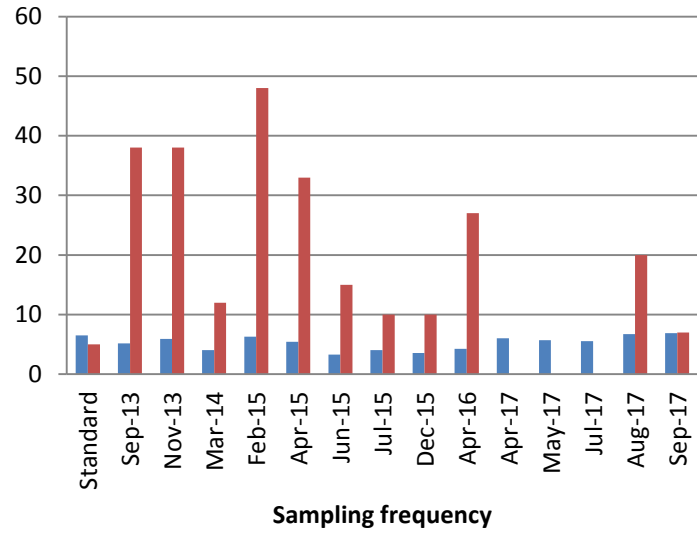


Figure 9: pH and Turbidity

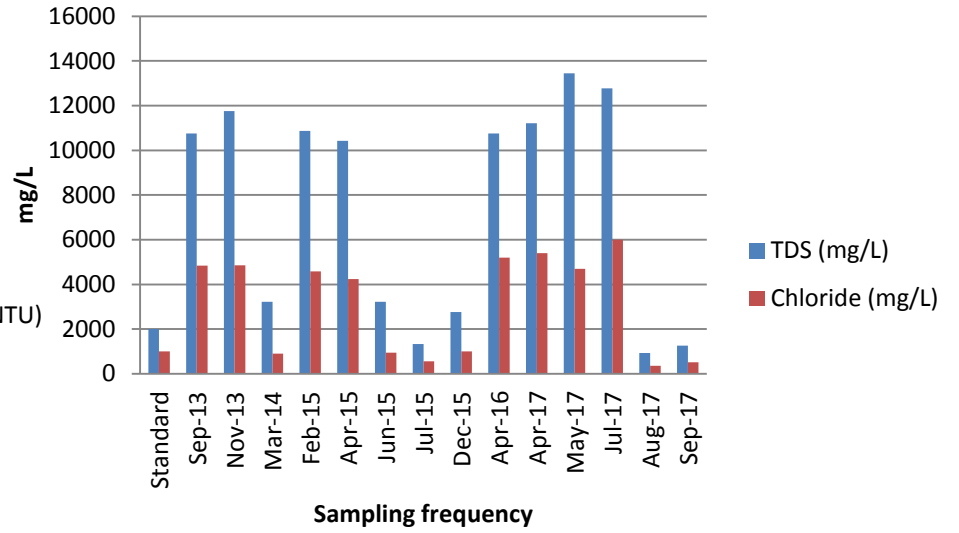


Figure 10: TDS and Chloride

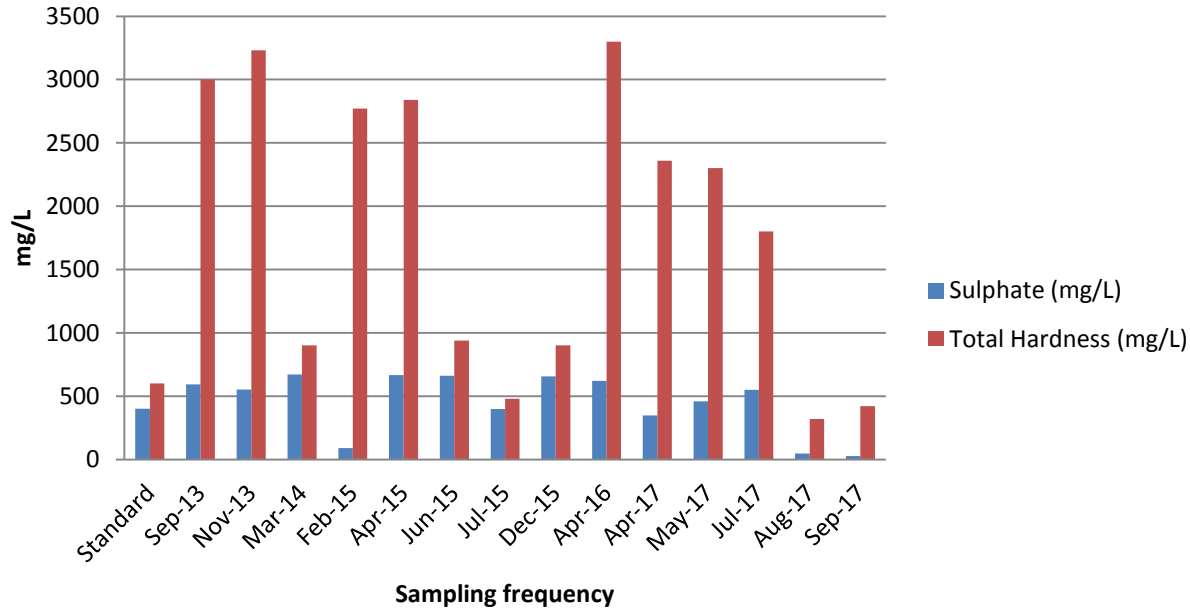


Figure 11: Sulphate and Total hardness

15. National Geophysical Research Institute (NGRI) case study in KIA

The study stated that, during water quality monitoring four TDS contaminant plumes in KIA reported elevated concentrations varying from 2000-8000 mg/L. Elevated concentration of Chloride and Sodium were also observed. The trace elements like Barium, Cobalt, Chromium and Manganese showed elevated concentrations in the wells inside the industrial area only.

16. The study suggested remedial measures viz., no liquid waste disposal be allowed within the industrial area as in-situ infiltration rates of laterite is high. The industrial area is vulnerable for fast contaminant migration based on large thickness of high permeability of weathered and semi-weathered laterite formations.

17. Comprehensive Environmental Pollution Index (CEPI): A third party monitoring has been initiated by the Board. National Environmental Engineering Research Institute (NEERI), Hyderabad has been given the responsibility of monitoring Ground water, surface water and Ambient Air quality of Kolhar industrial area. The report is awaited.

18. Sources of water pollution - Industrial:

Major chemical and pharmaceutical industries in the industrial area have adopted suitable pollution control measures ZLD(Zero Liquid Discharge) viz., MEE with ATFD(Agitated Thin Film Dryer) followed by Reverse osmosis (RO) and treated water is being reused for cooling water makeup and boiler feed. Trade effluent fed into MEE is converted into salts, and these salts are being stored in separate shed and disposed off through authorized agency/TSDF at Bangalore. Wherever ZLD plants are not possible to install for tiny/small pharmaceutical units within the industrial area is required to stream line into common effluent treatment plant within the industrial area. The tertiary treated effluent shall have to be used for adjacent forest plants and trees after **due check arrangements before application onto the land.**

Domestic: At present majority of industries in the industrial area are disposing sewage generated from domestic activity into septic tank and soak pit and few industries are disposing sewage to in house STP or combined ETP within the industry premises.

Details of industries generating trade effluent along with mode of disposal is as follows;

| Total No. of industries generating trade effluent | Total No. of industries along with mode of disposal of sewage effluent | |
|---|--|---|
| | ETP | CETP |
| 44 | Individual primary and secondary treatments as per stipulation in the consent conditions | Yet to be constructed and proposed to be completed before December 2019 |

Short Term Action Points For Kolhar Industrial Area, Bidar

| Sl. No. | Action Points (including source & mitigation measures) | Responsible Stake Holders | Time limit | Cost | Remarks |
|---------|---|-------------------------------|------------|--|--|
| 1 | Water Auditing in the major industries of the study area | KSPCB, KIA & Individual Units | 31.12.2019 | -- | Individual Units informed to conduct water audit for water conservation. |
| 2 | Adopting latest technology in ETP, waste minimization and ZLD. | Industries | 30.06.2020 | Approximately Rs. 1 crore for ZLD unit | KSPCB will monitor for timely implementation of ZLD in such units. |
| 3 | Establishment of two manual AAQM stations in impact zone | KSPCB | 30.06.2020 | 20 Lakhs | Sites Identified. |
| 4 | Establishment of two continuous AAQM stations in impact zone | KSPCB | 30.06.2020 | 400 Lakhs | Sites Identified. |
| 5 | Promoting green belt within the industries and in core and buffer zone. | KIADB & Forest Department | 30.06.2020 | | Under Progress |

| | | | | | |
|---|--|------------|------------|-------------|---|
| 6 | Constitution of Local Area Committee for the study area | KSPCB | 30.04.2019 | --- | Constituted. |
| 7 | Renewal of consent will be considered only for units provided with ZLD for Pharmaceutical and Bulk Drugs units coterminous with EC | KSPCB | - | | This is to ensure strict compliance . |
| 8 | Establishment of CETP at KIA | KIADB | 31.12.2019 | 34.7 crores | KIADB is the implementation agency and KIA for O & M of CETP. The site is identified and tender is processed. |
| 9 | Providing Closed shed for the storage of Coal and Biomass in the Pharmaceutical and other units | Industries | 31.12.2019 | - | KSPCB will monitor the implementation. |

Long Term Action Points (more than 1 year)

| Sl. No. | Action Points (include source & mitigation measures) | Responsible Stake Holders | Time limit | Cost | Remarks |
|---------|---|---|------------|-----------------|---|
| 1 | Preparation of eco-restoration proposals for remediation of ground water contamination in the study area in consultation with CPCB, identifying suitable Technology and experts along with Expression of Interest | KSPCB &CPCB CPCB has already conducted studies and as per report point wise implementation could be undertaken | 31.12.2021 | To be estimated | KIADB will take up Cleaning up of open wells in Kolhar industrial Area. |
| 2 | Strengthening of existing storm water drains, rajakaluves in the study area | KIADB | 31/12/2022 | - | KIADB will initiate the work. |

| | | | | | |
|---|---|-----------------------------|------------|---|---|
| 3 | Providing hazardous waste, solid and other waste disposal site in the KIA (Bidar) | KIADB | 31-12-2021 | - | KIADB will be allocating half an acre of land in KIA. |
| 4 | Rejuvenation of Nizampur and Bellura Tanks in the study Area | Minor Irrigation Department | 31/12/2025 | - | Minor Irrigation will be taking up the work. |

Annexure
List of Industries in Bidar Kolhar Industrial Area

| Sl.No. | Name | Address | District | Name of the industrial area/estate | Product | Size | Category | Water consumption Domestic Purpose | Waste Water Generated | Water consumption Industry | Waste Water Generated |
|--------|--|---|----------|------------------------------------|----------------|------|----------|------------------------------------|-----------------------|----------------------------|-----------------------|
| 1 | Cosmos Watch Industry (P) Limited, | Plot No 27, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Electroplating | M | R | | | | |
| 2 | Sol Phamacetuicals | Plot No-13,13a And 13b, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | M | R | | | | |
| 3 | Agipi Chemicals | Plot No-73(B&C), Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 4 | Akshit Organics | Plot No-98, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 5 | Anushumn Chemicals | Plot No-10(B3), Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 6 | Arundathi Laboratories Limited | Plot,No-135, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 7 | C-Well Drugs (P) Limited | Plot No-50(B&C), Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 8 | Godavari Explosues (P) Limited | Plot,No, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 9 | Syntho Chirals (P) Ltd, (PreviouslyKarthik Fine Drugs) | Plot No 53b And 54b, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | 5 | 1.67 | 2 | 0.8 |
| 10 | Premier Nitrates And Chemicals Limited | Plot No 5, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |

| | | | | | | | | | | | |
|----|---|---|-------|------------------|---------------------------|---|---|------|-------|---|------|
| 11 | Vet Sytho Medicamments Limited | Plot No: 78c, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | - | - | - | - |
| 12 | Abhyudaya Chemicals | Plot No: 4a, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | - | - | - | - |
| 13 | Annapurna Explosives & Chemicals | Plot No: 1/A, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | 0.36 | - | - | - |
| 14 | Bms Chemicals | Plot No: 78d, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 15 | B.S.N. Pharma (P) Ltd.(Formerly Bidar Drugs) | Plot No 23b, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 16 | Chandra Organics | Plot No 14 P1 And P2, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 17 | Deepu Chemicals, Plot No 81a, (Presently Sai Advantium Ltd) | Plot No 81a, (Presently Sai Advantium Ltd)Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 18 | Gajanana Inorganics P Limited | Plot No 200b, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 19 | Heaven Laboratories | Plot No 92 , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | 2 | 10.46 | 2 | 5.85 |
| 20 | Holy Drugs Pvt Limited | Plot No 10 A, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 21 | Inpar Laps | Plot No 58, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 22 | SN2 Asymmetrix Pvt Ltd (Formerly SNS Labs, J.V.R | Plot No 94, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Bulk drug & intermediates | S | R | 10.7 | 2.5 | | 2.2 |

| | | | | | | | | | | | |
|----|--|--|-------|------------------|----------------|---|---|-----|-----|------|------|
| | Laboratories) | | | | | | | | | | |
| 23 | Kali Chemicals | Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 24 | Karnataka Gluconates Limited | Plot No 7, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | 3.5 | | 10 | |
| 25 | Vivimed lab(Unit-2)Konar Laboratories Pvt Limited | Plot No 54 P, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | M | R | 1.2 | | 36.5 | 10.5 |
| 26 | Lsk Pharmacueticals Pvt Limited) | Plot No 200, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 27 | Lime Light Drugs Pvt Limited | Plot No 123,124, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | 10 | 2.6 | 2 | 0.1 |
| 28 | Macro Organics Pvt Limited, | Plot No 4 C , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 29 | Premedics Pvt Limited, | Plot No 76 B, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 30 | Rashmi Cellulose Limited, | Plot No 183, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 31 | Shree Chemicals, | Plot No 73d, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 32 | Sushas Chemicals, | Plot No 8b, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 33 | Thirtha Pharma P Limited,(Presently Gemini Organics sold to Corvine Chemicals) | Plot No 123 B, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 34 | Bidar Oxygen Limited | Plot No 10 A, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |

| | | | | | | | | | | | |
|----|--|--|-------|------------------|-------------------|---|---|-----|-----|----|-------|
| 35 | Newlon Synthetic Pvt.Limited, | Plot No.167, 168, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Yarn doubling | S | R | | | | |
| 36 | Sri Vijay Ganesh Chemicals Private Limited | Plot No. 97, Kolhar Industrial Area Bidar, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 37 | Corvine Chemicals And Pharmaceauticals Ltd., | Plot No. 135, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | L | R | 8 | 6 | 70 | 21.5 |
| 38 | Veeranchi Pharmacueticals Limited | Plot No 91, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 39 | Vani Chemicals And Intermediates | Plot No 4, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | 1.8 | 1.5 | 20 | 10.23 |
| 40 | Savikon Laboratories | Plot No 202, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 41 | Sanjay Pharmaceuticals And Chemicals | Plot No 76a2, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 42 | Rr Remedies | Plot No 92, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 43 | Conquest Pharma Pvt. Ltd | Plot No. 81(A), Kolhar Indl Area, Bidar, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 44 | Common Effluent Treatment Plant | Sy No.292, Kiadb Road No.13a,Kolhar Industrial Area,Bidar-585403 | Bidar | Kolhar Indl Area | CETP | S | R | | | | |
| 45 | Karanja Industries Limited (Rubber Division) | Plot,No-1, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Rubber Reclaimimg | S | R | 9 | 6 | 31 | 2 |

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| 46 | Suryakala Laboratories P Limited | Plot No 131/ A-1 & 130 C & D, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Bulk drug | M | R | 5 | 4 | 65 | 32 |
| 47 | Sri Dhananda Laboratories(Formerly Sbm Pharma Sueticals Limited) | Plot No 96 B & C, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | 1.5 | - | 75 | - |
| 48 | Excelex Biopolymers Pvt Ltd. (Formerly Techno Trade Corporation) | Plot No 135-C1, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | 1.5 | 1 | | |
| 49 | Sreeven Pharma Private Limited | Plot No. 135 F , Kolhar Industrial Area, Bidar-585401, | Bidar | Kolhar Indl Area | Pharmaceutical | M | R | 2.5 | 2 | 7.5 | 2.5 |
| 50 | P R Drugs Pvt Limited | Plot No 79 A, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | 1.6 | 4 | 2.6 | 1.6 |
| 51 | Jupiter Bio Science Pvt Limited | Plot No 24, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 52 | Vani Oraganics Pvt Limited | Plot No: 4-B & D, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Bulk drug & intermediates | S | R | 1.8 | 1.5 | 20 | 10.23 |
| 53 | Fan Regulators (India) Limited | Plot No 78b, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical | S | R | | | | |
| 54 | Sai Life Science ltd (Formerly Sai Advantium Ltd & Merrifield Pharmaceuticals (P)Limited) | Plot No 79B,80A, 80B, & 81 A & 82, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pharmaceutical & Bulk drug | L | R | 30 | 28 | 150 | 78.5 |
| 55 | Vivimed Laboratories | Plot No: 78 A, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | S | R | | | | |
| 56 | Corvin Chemicals & Pharmaceuticals Ltd. | Plot,No-135e, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Chemical | L | R | | | | |

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| 57 | Gemini Graphics Pvt Ltd., (Paper Division) | Village Kamhatana Sy No 64/1-A, 106, 107, Kamthana, Tq & Dist Bidar | Bidar | Kolhar Indl Area | White Cultural & Industrial Paper | L | R | 10 | 8 | 207 | 115.9 |
| 58 | Talampally Rubber Industries Pvt. Ltd., | Plot No. 139, 140, 141 Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Reclaiming Rubber | L | R | 12 | 9 | 41.4 | 3 |
| 59 | Chandra Life science Pvt Ltd., | Plot No.200, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl area | Bulk drug & intermediates | L | R | 3 | 2.2 | 40 | 17.7 |
| 60 | Azakem Labs Pvt Ltd., | Plot No.97 & 98, Kolhar Indl area, Bidar | Bidar | Kolhar Indl area | Bulk drug & intermediates | S | R | 1 | 0.8 | 4 | 4 |
| 61 | Sri Lakshmi Chemicals | Plot No. 73 (D), Kolhar Indl Area, Bidar | Bidar | Kolhar indl area | Pharmaceutical | S | R | 1.8 | 1.7 | 4.3 | 2.57 |
| 62 | Sir Indu Drugs India (P) Ltd. | Plot No 78-D, Kolhar Indl Area Bidar. | Bidar | Kolhar Indl area | Pharmaceutical | S | R | 1.5 | 1.2 | 22 | 1.2 |
| 63 | Stereo Drugs Pvt Ltd., | Plot No 183 Kolhar Indl Area, Bidar | Bidar | Kolhar Indl area | Chemical | M | R | 0.5 | 0.4 | 10.5 | 10.3 |
| 64 | Devi Bio Rechearch Pvt Ltd | Plot No 78 © Kolhar indl Area Bidar | Bidar | Kolhar Indl area | Pharmaceutical | S | R | 6.0 | 4.8 | 82.5 | 37.07 |
| 65 | Chiral Bio Sciences Ltd, | Plot No-50 &51), Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Bulk drug & intermediates | S | R | 1 | 0.8 | 3 | 2.9 |
| 66 | Greenature Industries | Plot No. 291/P5, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Pyrolysis Oil | S | R | 0.5 | - | - | - |
| 67 | Greenature Ions | Plot No. 224, Kolhar Indl Area, Bidar. | Bidar | Kolhar Indl Area | Pyrolysis Oil | S | R | 0.5 | - | - | - |
| 68 | Greenature Ions | Plot No. 224, Kolhar Indl Area, Bidar. | Bidar | Kolhar Indl Area | Rubber recycling unit | S | R | | | | |
| 69 | Mehanaj Industries | Plot No 365-P6 KIADB Ind Area, Bidar | Bidar | Kolhar Indl Area | Pyrolysis Oil | S | R | 0.9 | - | 1 | - |

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| 70 | Hygiene Bio Tec | PLot No 77A1,A2,A3, Sy No.12, Kolhar Industrial Area,Nizampur Village & Tq, Bidar District. | Bidar | Kolhar Indl Area | Common Treatment and disposal facilities (CETP, TSDF, E-Waste recycling, CBMWTF, Effluent conveyance project, incinerators, Solvent/Acid recovery plant, MSW sanitary landfill sites) | S | R | 1 | 0.8 | 0.55 | 0.55 |
| 71 | Amity Fuel Industry | Plot No 201 Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | waste tyre recycling | S | R | 0.5 | - | 10 | - |
| 72 | A.K Enterprises | Plot No 357, KIADB Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | recycling process | S | R | 500LPD | | 1.0KLD | |
| 73 | Chrous Labs Ltd.(Formerly Known as BSN Pharma | Plot No 23 B, Kolhar Industrial Area, Bidar, District | Bidar | Kolhar Indl Area | Bulk Drug & Intermediates | S | R | 1 | 8 | 38.5 | 9.5 |
| 74 | Wohler Laboratories Pvt Limited, | Plot No 123,124, Kolhar Industrial Area, Bidar - , | Bidar | Kolhar Indl Area | Bulk drug & intermediates | S | R | 12 | 9.6 | 60.5 | 45.5 |
| 75 | Shreegen Pharma ltd (Formerly Known as Sreeven Pharma Private Limited, | Plot No. 135 F , Kolhar Industrial Area, Bidar - 585401, | Bidar | Kolhar Indl Area | Bulk drug & intermediates | M | R | 6 | 4.8 | 38 | 9.9 |
| 76 | Poineer Industries | Plot No 24 , KIADB Industrial Area, Humnabad Tq Bidar Dist | Bidar | Kolhar Indl Area | Pyrolysis Oil | S | R | | | | |
| 77 | Common Effluent Treatment Plant, KIADB | Kolhar industrial area 2nd Phase, Bidar | Bidar | Kolhar Indl Area | CETP | L | R | | | | |

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| 78 | Mehanaj Lubricants | plot no 284 kolhar industrial area, Bidar, KIADB Indl Area Bidar | Bidar | Kolhar Indl Area | Reprocessing of used oil | S | R | 0.9 | | 1 | |
| 79 | Premier Rubbers | 203, KIADB Kolhar Industrial Area Bidar | Bidar | Kolhar Indl Area | Pyrolysis Oil | S | R | | | | |
| 80 | Ahmed Industries., | Plot No 130/B, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pyrolysis Oil | S | R | 3 | 2.5 | 19 | - |
| 81 | Lofty Laboratories Pvt Ltd., | Plot No 5 Part KIADB, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Bulk drug & intermediates | M | R | 3 | 2 | 45.19 | 30.264 |
| 82 | Solvena | Plot No 5-P1, KIADB, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Distilled (Purified) Solvents by Distillation | M | R | 10 | 10 | 95 | 50 |
| 83 | Premier Plast | Plot No 204, Kolhar KIADB Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pyrolysis Oil | S | R | 0.6 | | 30.4 | |
| 84 | Sreeven Pharma Pvt. Ltd., Unit-II (Formerly Arundhathi Laboratories Limited) | Plot No: 127, 128, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Formulation unit | S | O | | | | |
| 85 | Saafalya Syringes Pvt Limited | Plot No: 73a, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Surgical | S | O | - | - | - | - |
| 86 | Amruth Industries Limited | Plot No: 2a, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Veg. Oil refinery | S | O | | | | |
| 87 | Bidar Galvanised Wires And Sacks | Plot No 6 And 7, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | SWG Galvanized wires | S | O | | | | |
| 88 | Samskar Hand Made Paper | Plot No 20b , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Handmade Paper | S | O | 0.5 | - | - | - |
| 89 | Avani Fats And Fertilisers | Plot No 51 A, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Neem Oil & Deoiled Neem Cake | S | O | 3 | - | - | - |

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| 90 | Kever Pharma P Limited | Plot No 18 B And C, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Formulation unit | S | O | 0.25 | - | 1.5 | - |
| 91 | Niagara Pesticides P Limited | Plot No 215, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Formulation of pesticides | S | O | - | - | - | - |
| 92 | Shakthi Industries | Plot No 77 /A , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Cattle feed & Poultry Feeds | S | O | | | | |
| 93 | Kiran Plastic Works | Plot No.21 A, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Polythene bag film | S | O | | | | |
| 94 | Puspha Oil Mills | Plot No. Nil, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Oil Mill | S | O | | | | |
| 95 | Satish Lights & Lights (Now Raghavendra Industries) | Plot No.8a, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | GLS Lamps, Flourescent lamps | S | O | | | | |
| 96 | Prasanna Cattle Feed | Plot No.135 D-2, Bidar, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Cattle Feed | S | O | | | | |
| 97 | Premier Surgicals (Formely Monarch Surgicals) | Plot No 207, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Surgical cotton | S | O | 0.8 | 19.2 | 0.6 | 11.4 |
| 98 | Sri Sai Plastics | Plot No.61 A , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Plastic granules, bags & sheets | S | O | | | | |
| 99 | Mahalakshmi Plastics | Plot No.135 H4 , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Plastic Items | S | O | 0.5 | - | - | - |
| 100 | Onkar Oils And Minerals Limited | Plot No 63 And 75, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Edible Grade Rice Bran Oil | S | O | | | | |
| 101 | Ashoka Plastic Industry | Plot No.14 C, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Plastic pots | S | O | 1 | | | |

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|-----|---|--|-------|------------------|--|---|---|-----|-----|-----|---|
| 102 | Suraksha Bio-Chem P Limited | Plot No 14, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Formulation unit | S | O | | | | |
| 103 | Swarnabhoomi Clay-Chem Industries | Plot No: 241 To 245, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Pulverising Activity | S | O | 4 | - | - | - |
| 104 | Swamiji Oil Mills | Plot No 169, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Oil Mill | S | O | | | | |
| 105 | Sreevari Natural & Dairy Products (P) Ltd Bidar | Plot No.282,283,284 (Old 277,278 & 279), Kolhar Industrial Area, Bidar-585403 | Bidar | Kolhar Indl Area | Herbal extract (Aambbruatha, degistalis, glory,lily,senna hyoscyamus niger) | S | O | | | | |
| 106 | Hoogar Pharmaceutical (P) Ltd., | Plot No 82-P2 Kolhar Industrial Area Bidar | Bidar | Kolhar Indl Area | Ayurvedic medicine | S | O | 0.8 | - | 0.8 | - |
| 107 | Mahagaonvi Polymer Energy, | Plot No. 135, I1,& I2,Kolhar Industrial Area,Bidar | Bidar | Kolhar Indl Area | Reprocessing of used oils and waste oils | S | O | 3 | 2.5 | 5 | - |
| 108 | M.P.K Pulveriser, | Plot No 135H2,135H3, KIADB Indl Area, Bidar | Bidar | Kolhar Indl Area | Pulverising Activity | S | O | 1 | 0.8 | - | - |
| 109 | Sreeven Pharma Private Limited, (Unit-II) | Plot No. 127 & 128, Kolhar Industrial Area, Bidar - 585403 | Bidar | Kolhar Indl Area | Formulation/palletization of camphor tablets, naphthalene balls from camphor/ naphthalene powder | S | O | | | | |
| 110 | Aparna Enterprises Ltd | UPVC Division Bidar, Plot No 72 & 73 P Road No 6 Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Plastic units covered under Plastic Rules, 2011 | S | O | 1 | - | - | - |

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|-----|--------------------------------|--|--------------|------------------|--|---|---|---------|-----|----|----|
| 111 | Greenature Carbon | Plot no 227 Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Reprocessing of used oils and waste oils | S | O | 0.5 | | 10 | |
| 112 | RSPL Limited | Plot No 339, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Synthetic detergent formulation | L | O | 6.5 | | 11 | |
| 113 | Sreeven Pharma Pvt. Ltd., | Plot No: 127, 128, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Ayurvedic and Homeopathic medicine (Manufacturing with Boiler) | M | O | 1000L/d | | | |
| 114 | Muzalfa Cold Storage | Plot NO 75 C, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Cold storage | S | O | 3 | 2.4 | 10 | 10 |
| 115 | Cobalt Herbal | Plot NO 22 ,KIADB , Indl Area, Basavakalyan Tq Bidar Dist | Basavakalyan | Kolhar Indl Area | Herbal products | S | O | 5 | | | |
| 116 | Sai Plastic Industries | Plot NO 203 KIADB Kolhar Industrial Area,Bidar | Bidar | Kolhar Indl Area | Plastic granule | S | O | 0.4 | 0.3 | 1 | 0 |
| 117 | Basava chetan industries | Plot NO 210 , KIADB Industrial Area, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Plastic Carry Bags | S | O | 0.5 | 0.4 | 1 | 0 |
| 118 | Marva plastic industry | Plot no 19 (P), 26 , KIADB Industrial Area, Humnabad, Humnabad Tq Bidar Dist | Bidar | Kolhar Indl Area | Plastic granule | S | O | 1 | 0.8 | 6 | |
| 119 | A.K. Enterprises | Plot NO 357 , KIADB Industrial Area, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Plastic oil drums grinding | S | O | 0.5 | - | 1 | - |
| 120 | Zahi Green Machineires Pvt Ltd | Plot NO 72, , KIADB Industrial Area, Bidar | Bidar | Kolhar Indl Area | Paint and warnish without ball mill | S | O | | | | |

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| 121 | Kohinoor Industries | Plot no 206 B , KIADB Industrial Area, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Plastic granule | S | O | 0.18 | - | - | - |
| 122 | Vinayak Plastic Industry | Plot No 266, Kolhar industrial area, Bidar | Bidar | Kolhar Indl Area | Plastic granules using waste plastic | S | O | 1 | | 2 | |
| 123 | Sai Life Sciences Ltd (Unit-6) | plot no 136 A, 136 (B) & 137, kolhar indl area, Bidar | Bidar | Kolhar Indl Area | capsules | L | O | 30 | 28 | 150 | 78.5 |
| 124 | Akrosha Profiles Limited | Plot No-10b1,, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | PVC Profiles | M | G | | | | |
| 125 | Jonson Petro Chem Limited | Plot No: 253, 254, 255, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | PP/HDPE Woven sacks | S | G | - | - | - | - |
| 126 | Sharvani Ceramic Tiles Limited | Plot No: 146, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Mosaic Tiles | S | G | - | - | - | - |
| 127 | Bhavani Zippers | Plot No 26, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Zipps | S | G | | | | |
| 128 | Bidar Granites P Limited | Plot No 248 And 249, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Granites Polishing | S | G | 0.5 | - | 1 | - |
| 129 | Konarch Granites P Limitwed | Plot No 41, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Granites | S | G | 1 | - | 4 | - |
| 130 | Siddi Vinayaka Roller Flour Mill (Formerly Man Mohan Flour Mills P Limited) | Plot No 2 E, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Flour Mill/dry process | S | G | | | | |
| 131 | Bhargavi Plastics | Plot No 24, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | LDPE Polythene bags | S | G | | | | |
| 132 | Hansa Polymers Pvt.Limited.,(Presently Shakti Fuel Industries) | Plot No.77 A, , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Fuel Briquettes | S | G | - | - | - | - |

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| 133 | Kauvery Labels Limited | Plot No.4 C , , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Lables | S | G | | | | |
| 134 | Khullar Polymers | Plot No.22 B, , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Rubbber Moulded products | S | G | | | | |
| 135 | L.T.Syntex Pvt.Limited. | Plot No.199, Kolhar Industrial Area, Bida | Bidar | Kolhar Indl Area | PP/HDPE Woven Sacks | S | G | | | | |
| 136 | Mahagoni Oil Mills (Now Mahagonvi Pulses) | Plot No.77 B, , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Oil Mill | S | G | | | | |
| 137 | Morab Rubbers Pvt.Limited | Plot No.252, , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Hawai Chappals | S | G | | | | |
| 138 | Meera Metals,(Presently Pande Dall Mill) | Plot No.35, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | | | | |
| 139 | Nagina Rubber Mills, | Plot No.18a, , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Tread Rubber | S | G | | | | |
| 140 | Nakoda Agro Pipes, | Plot No.272, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | PVC Pipes & Fittings | S | G | | | | |
| 141 | Samrat Packaging Industry, | Plot No.135 D3, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Paper Packing | S | G | | | | |
| 142 | Shakti Fuel Industry, | Shed No.2, Plot No.77 A, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Fuel Briquettes | S | G | | | | |
| 143 | Soumya Plastics | Plot No.135, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | PVC Pipe fittings | S | G | | | | |
| 144 | Venkateswar Silk Industries | Plot No 30, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Silk spinning | S | G | | | | |
| 145 | Vrashali Abrshasives P Limited | Plot No 174, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Corrugated Paper /cloth | S | G | | | | |

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| 146 | Laxmi Venkateshwara Flour Mill | Plot No.262 Bidar, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Flour Mill | S | G | | | | |
| 147 | Tusar Tex Tiles, (Presently Controls & Schematics Ltd) | Plot No.99, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Textiles | S | G | 0.2 | - | 0.5 | - |
| 148 | Kakandevi Textile Industries, | Plot No: 63, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Textiles | S | G | | | | |
| 149 | Ram Telcom Ltd | Plot No.80 A, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Plastic Cable Manf | S | G | | | | |
| 150 | Pande Dal Mill | Plot No. Bidar, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | | | | |
| 151 | Kamadhenu Industries | Plot No.76 A1 & A2, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Rice Mill | S | G | 0.2 | - | 0.8 | - |
| 152 | Uphaar Products | Plot No. 272, Kolhar Industrial Area, Bidar-585403 | Bidar | Kolhar Indl Area | Gutka | S | G | | | | |
| 153 | Vinayaka Dall Mill | Plot No.35, Kolhar Industrial Area, Bidar., Kolhar Industrial Area, Bidar - 585403 | Bidar | Kolhar Indl Area | Dall Mill | S | G | | | | |
| 154 | Mohan Pulses | Plot No.24, A & B Bidar, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | | | | |
| 155 | Maruthi Industries | Plot No.8-B, Kolhar Industrial Area, Bidar, Kolhar Industrial Area, Bidar - 585403 | Bidar | Kolhar Indl Area | Dall Mill | S | G | | | | |

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| 156 | Gampa Alcoats Limited | Plot,No-12a, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Paper Coating | M | G | 0.8 | - | - | 1 |
| 157 | Everyday Products | Plot no. 170 & 171, Kolhar Indl. Area, Bidar | Bidar | Kolhar Indl Area | Gutka | S | G | 0.5 | | | |
| 158 | Raghavendra Industries | Plot No.8-A, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | | | | |
| 159 | Mahagonvi Pulses | Plot No.77B, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | | | | |
| 160 | Jai Bhavani Dall Industry | Plot No.42 & 43, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | | | | |
| 161 | Bhavani Agro Dall Industries | Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | 0.5 | - | 1 | - |
| 162 | Siddhivinayaka Dall Industries | Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | 1 | - | 2 | - |
| 163 | Raj Laxmi Industries | Plot No.9(B), Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | 1 | - | 2 | - |
| 164 | Roohi Food Industries, | Plot No.33,Sy No.302, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Flour Mill | S | G | 0.75 | - | - | - |
| 165 | Farmers Pulse Industries, | Plot No.231(P), 232 & 233, Kolhar Indl. Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | 1.6 | - | - | - |
| 166 | Kushal Industries, | Plot No 7 Kolhar Indl Area Bidar | Bidar | Kolhar Indl Area | Brequette | S | G | 0.2 | - | - | - |
| 167 | Goodwill polymers Industres | Plot No -17-C Kolhar Ind Area Bidar | Bidar | Kolhar Indl Area | Storage tank | S | G | 0.1 | - | - | - |
| 168 | Sri Om Murmura Industry | Plot No 20 (A) Kolhar Ind Area Bidar | Bidar | Kolhar Indl Area | Phoova manufactuing | S | G | 0.14 | - | - | - |
| 169 | Laxmi Papad Manufacturing unit | Plot No 342 Kolhar Ind Area Bidar | Bidar | Kolhar Indl Area | Papad industries | S | G | 0.2 | 0.16 | 0.5 | - |

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| 170 | Basavaprasad Industries | Plot No.76 (B) Bidar, Kolhar Industrial Area, Bidar, Bidar - , | Bidar | Kolhar Indl Area | Dall Mill | S | G | 0.8 | - | - | - |
| 171 | Lucky soap | Plot No 262 Kolhar Indl Area | Bidar | Kolhar Indl Area | Soap industry | S | G | | | | |
| 172 | Indian Hi-Tech Industries | Plot No 253,254 & 255 Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Chilling plant, cold storage and Ice making | S | G | 2000 | - | - | - |
| 173 | Suraj Industries Ltd | Plot No 200 P-2, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Polythene & plastic processed products manufacturing (virgin plastics) including plastic injection/ extrusion moulding and plastic cable manufacturing | S | G | | | | |
| 174 | Nandi Poles & Allied Materials Manufacturing Industry | Plot No 296 Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Cement products (without using Asbestos) like pipe, pillar, jafri, well ring, blocks/tiles etc. (should be done under closed covered shed to control fugitive emissions) [only industrial scale] | S | G | | | | |
| 175 | Shree Siddeshwar Fride Gram Industry | Plot NO 213, 214 & 215 Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Dal Mills | S | G | 6 | 4.8 | 38 | 9.9 |
| 176 | Suraj Industries Ltd | Plot NO200 , P-2, KIADB Industrial Area, Kolhar Indl Aea, Bidar | Bidar | Kolhar Indl Area | Plastic injection | S | G | | | | |

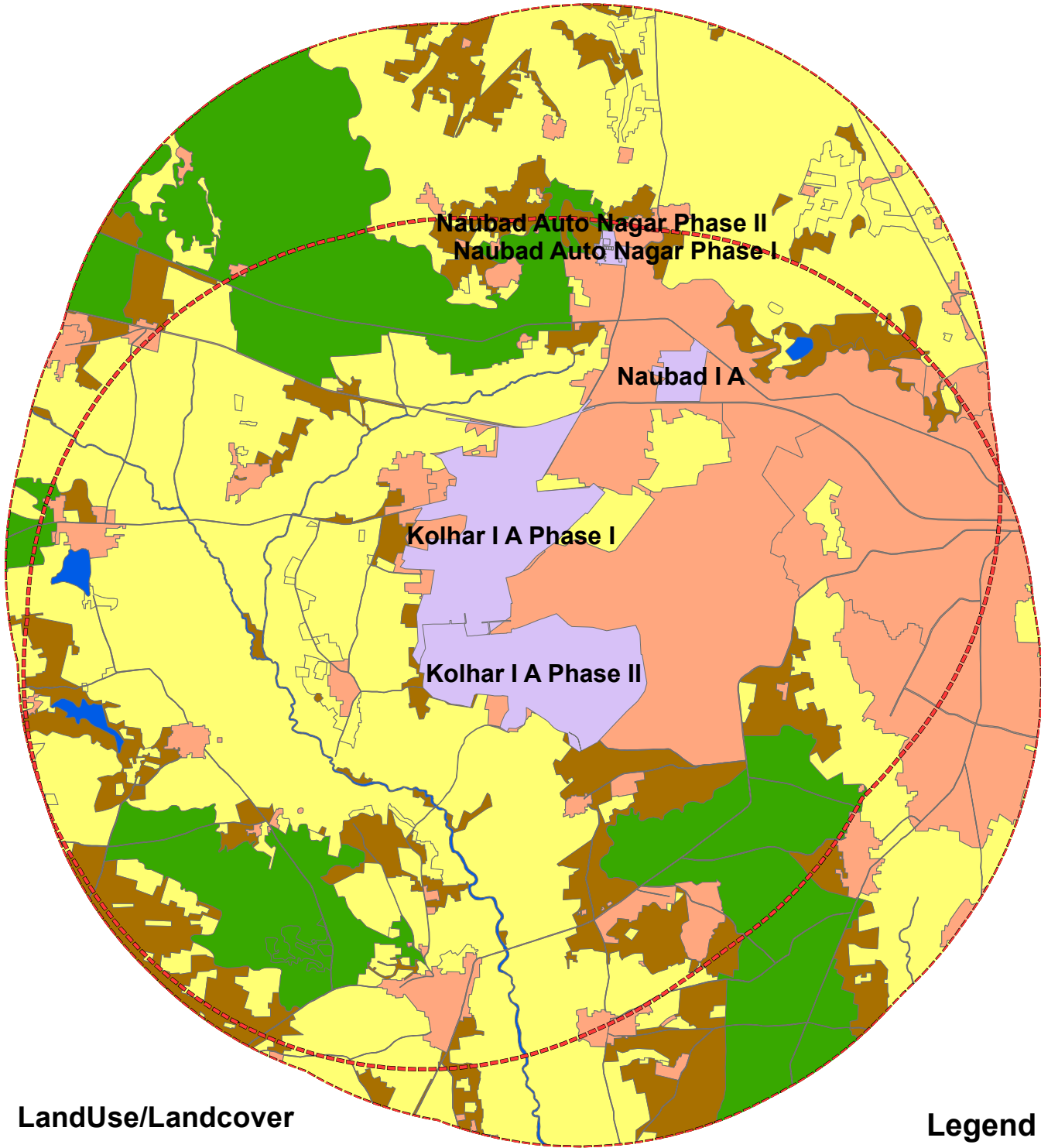
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|-----|---------------------------------------|---|-------|------------------|--|---|---|-----|------|-----|----|
| 177 | Al Aziz international industries | Plot NO 18 B&C,Sy No 302, 308, KIADB Industrial Area, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Meat Trimming, packing, pre coolong and cold storage | S | G | 3 | 2.4 | 10 | 10 |
| 178 | Shiva Cement Hollow Block Industries | Plto No P-1 P-2, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Cement Hallow block | S | G | | | | |
| 179 | Ganesh Packaged drinking water | Plot NO 16 A-1, , KIADB Industrial Area, Bidar | Bidar | Kolhar Indl Area | Mineralized water | S | G | | | | |
| 180 | Patel Dall Mill | Plot NO 135 D2 D3, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | 0.4 | - | - | - |
| 181 | Sri Guru Raghavendra Food Products | Plot No 61/B, KIADB Indl Area, Bidar | Bidar | Kolhar Indl Area | Dall Mill | S | G | 0.5 | - | 1 | - |
| 182 | Raghavendra Plastic Air Ball Industry | Plot No 130/B Kolhar Industrial Area Bidar | Bidar | Kolhar Indl Area | Polythene & plastic processed products manufacturing (virgin plastics) including plastic injection/ extrusion moulding and plastic cable manufacturing | S | G | 0.2 | 0.16 | 0 | 0 |
| 183 | Sri Sai Industries | Plot No 64 B1 & 64 B2, Kolhar industrial area, Bidar | Bidar | Kolhar Indl Area | Plastic Furniture Manufacture | S | G | 0.3 | | 0.2 | |
| 184 | Vadde Industries | plot no 358 & 359, KIADB Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Battery Distilled water | S | G | 2 | | 1 | |
| 185 | Spera Industries | #272, Road No 16, Kolhar Industrial area, Bidar | Bidar | Kolhar Indl Area | PVC Pipes and Fittings | S | G | 2 | 1.5 | 5 | 0 |

| | | | | | | | | | | | |
|-----|---|---|-------|------------------|---------------------|---|---|-----|------|-----|---|
| 186 | Vishwanath Stones | # 351, Kolhar Industrial Area Bidar | Bidar | Kolhar Indl Area | Granite base plates | S | G | 0.4 | 0.3 | 0.5 | 0 |
| 187 | R T Packaging | Plot No 18A/1, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Corrugation Box | S | G | 0.5 | 0.04 | | |
| 188 | Kalyan Keonics(P) Limited, | Plot No 3 And 15, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | T.V. tubes | M | W | | | | |
| 189 | Omni Tel Industries Limited, | Plot No-55, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Telecom Phones | M | W | | | | |
| 190 | Nivanashi Abrasives (P) Limited | Plot No 43b, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Engg Industry | S | W | | | | |
| 191 | Indu Industries, | Plot No 176, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Rawa Maida, Atta | S | W | | | | |
| 192 | Tyche Dye Cast P Limited | Plot No36 And 137, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Engg | S | W | | | | |
| 193 | Controls & Schematics P Limited | Plot No 99 And 100, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Engg | S | W | | | | |
| 194 | Jai Kisan Agro Equipments Pvt Limited | Plot No 14 I, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Engg | S | W | 2 | 1 | | |
| 195 | Tirumala Industrial Development Association | Plot No.23-A , Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Engg | S | W | | | | |
| 196 | Prmeir Industry | Plot No.270 -271, Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Engg | S | W | | | | |
| 197 | Geodesic Techniques (P) Ltd | Plot No.11 D, Kolhar Indl Area, Bidar | Bidar | Kolhar Indl Area | Engg | L | W | | | | |
| 198 | Laxmi Papad Manufacturing unit | Plot No 342 Kolhar Ind Area Bidar | Bidar | Kolhar Indl Area | Kacha Papad | S | W | | | | |


| | | | | | | | | | | | |
|-----|---------------------------------|---|-------|---------------------|----------------------------|---|---|---|-----|---|---|
| 199 | Vaishnavi Enterprises | Plot No 272 KIADB Kolhar Industrial Area, Bidar | Bidar | Kolhar Indl Area | Agarbathi Manufacturing | S | W | 5 | - | - | - |
| 200 | Shakuntala Fabrication Works | Plot No 82-P3, Sy. NO. 15 P, Kolhar industrial area, Bidar | Bidar | Kolhar Indl Area | Metal Fabrication | S | W | 1 | 0.8 | | |

Kolhar Industrial Area pahse I and II



N
1:74,000



LandUse/Landcover

-  Agricultural land
-  Built up
-  Forest
-  Grassland & Grazing land
-  Wastelands
-  Water bodies

Legend

-  Kolhar Industrial Area
-  Kolhar buffer 5km Phase I and II

0 0.75 1.5 3 Kilometers